Versuchsanstalt für Stahl, Holz und Steine
(Amtliche Materialprüfungsanstalt)
Karlsruher Institut für Technologie (KIT)
Kaiserstraße 12, 76131 Karlsruhe
Leitung: Univ.-Prof. Dr.-Ing. P. Dietsch und Univ.-Prof. Dr.-Ing. T. Ummenhofer

Certificate of conformity of the factory production control

0769 – CPR – VAS – 00428 – 15

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Hot rolled products of structural steels

Technical Specification	Construction Product	Material
EN 10025-2	Wide flange I-beams, HE-series acc. to EN 10365 - HE 100 AA – HE 300 AA - HE 100 A – HE 400 A - HE 100 B – HE 400 B - HE 100 C – HE 300 C - HE 100 M – HE 300 M	S235JR; J0; J2 S275JR; J0; J2 S355JR; J0; J2; K2 S460JR; J0; J2; K2
EN 10025-3	Medium flange I-beams, IPE-series acc. to EN 10365 - IPE AA 140 – IPE AA 240 - IPE A 140 – IPE A 550 - IPE 120 – IPE 550 - IPE O 180 – IPE O 550 - IPE V 400 – IPE V 550	S275N; NL S355N; NL
EN 10025-4	Taper flange steel channels acc. to EN 10365 - UPN 100 – UPN 400 Parallel flange steel channels acc. to EN 10365 - UPE 120 – UPE 400 British sections acc. to EN 10365 - UB 152x89x16 – UB 533x210x138 - UC 152x152x23 – UC305x305x137 - HP 220x57, HP 260x75, HP 260x87 - HD260x54,1 – HD 320x198 - PFC 180x75x20; PFC 300x100x46 - UBP 203x203x45 – UBP 254x254x85	S355M; ML S420M; ML S460M; ML
EN 10025-5	HE 80 A; HE 80 B; HE 80 C; HE 80 M IPE AA 270 – IPE AA 550 IPE AS 550 HYS 95x140 SW 82/54 TN 22, TN 25	S355J0W; J2W; K2W

placed on the market under the name or trade mark of and produced in the manufacturing plant

Stahlwerk Thüringen GmbH
Kronacher Straße 6, 07333 Unterwellenborn, Germany

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 10025-1:2004

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 30 September 2005 and will remain valid until 1 July 2031as long as neither the harmonized standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Karlsruhe, 2 July 2026

Head of the certification body

Univ.-Prof. Dr.-Ing. T. Ummenhofer

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(01)
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DAkkS Deutsche Akkreditierungsstelle D-ZE-11068-02-00