






STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2024

		17	18	19	20	21	22	23	24	25	nächste KW next cw
HE 	100					418			424		
	120		417		420		422		424		
	140	415			419		422	423			
	160	416			419		421	423			
	180	415		419			421	423			
	200			417		420		423		425	
	220			418		421		423		425	
	240			418		420		423		425	
	260			417		420		423		425	
	280						421			425	
	300	414		418			421	423		425	
	320					421				425	
	340					421				425	
	360	415					421			425	
	400	415		418			422	423		425	
	IPE 	120				419				424	
140					419				424		
160					419				424		
180						420			424		
200			415				421				
220			415				421				
240			416				422				
270				417				422			
300			415				422				
330			417				422				
360			417				422				
400			415				421		424		
450						421		424			
500						420			425		
550						420		424			
UPN 	100					420			424		
	120					420			424		
	140				420				424		
	160				419				424		
	180				419				424		
	200		416				422				
	220		416				422				
	240			416				422			
	260			417			422				
	280			418				423			
	300				419			423			
	320				418			423			
	350					421			424		
	400					421				425	
UPE 	120					420			424		
	140				419				424		
	160				419				424		
	180				420				424		
	200			416			422				
	220		417				422				
	240			417				423			
	270			419				423			
	300				419			423			
	330	417						423			
	360										
400					420				425		
SW 	82/54										

yellow marked rollings are almost full
red marked rollings are closed

Summer closures weeks 26+27

HE120 417/422 ohne / without / sans AA
HE220 421/425 ohne / without / sans M
HE240 425 ohne / without / sans M
HE260 420/425 ohne / without / sans M
HE280 421/425 with M on request
HE300 421/425 ohne / without / sans M - 414/418/423 with M on request
HE320-HE400 ohne/without/sans M
HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

19.04.2024

