

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2019

		21	22	23	24	25	nächste KW next cw
HE	100	921				926	
	120	922		923			
	140		922		924		
	160		922		924		
	180		922		925		
	200	921	922			926	
	220		923		925		
	240		923		925		
	260		922		925		
	280					926	
	300	921	923			926	
	320					926	
	340					926	
	360					926	
	400	921				926	
IPE	120	921				926	
	140	921					26
	160	922					26
	180		922				26
	200		922				27
	220		922				27
	240			923			
	270			924			
	300		923				
	330			924			
	360			924			
	400					926	
	450				925		
	500				925		
	550				925		
UPN	100		922				26
	120		922				26
	140	921					26
	160	921					26
	180	922					26
	200			923			
	220			924			
	240			924			
	260			924			
	280			924			
	300				925		
	320			924			
	350					926	
	400				925		
	UPE	120		922			
140		921					26
160		921					26
180		921					26
200				923			
220				924			
240					924		
270				924			
300					924		
330							27
360					925		
400				925			
SW	82/54	921					

yellow marked rollings are almost full
red marked rollings are closed