

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2024

		40	41	42	43	44	45	46	47	48	49	50	nächste KW next cw	
HE	100	437					443				449			
	120			441			443		447		449			
	140		440			442			446	448			52	
	160			440			442		447	448			51	
	180		440			444		445		448			51	
	200	438				442		444		448		450		
	220	439			441			444		448		450		
	240	439			441			444		447		450		
	260		440					444		448			51	
	280			439				445					51	
	300			440		441		445		448			51	
	320		439					445					51	
	340		439					445					51	
	360			439				445					51	
	400			440			444		445		448			51
	IPE	120						445				449		
140							443				449			
160							443				449			
180		437					444					450		
200			440						446				51	
220			440						447				52	
240				440					447				52	
270					441					447			01/2025	
300				441					447				52	
330					441				447				01/2025	
360					441				447				01/2025	
400			439						446			450		
450			439						445			450		
500	439							446			450			
550	438							446			450			
UPN	100	439						445				450		
	120	438					445				449			
	140						445				449			
	160						443				449			
	180						443				449			
	200			440					447				52	
	220				441				447				01/2025	
	240				441					447			01/2025	
	260					441			447				01/2025	
	280					441				448			02/2025	
	300						444			448			02/2025	
	320					442								
	350		439						446			450		
400	439							444			450			
UPE	120						443				449			
	140						443				449			
	160						443				449			
	180						443				449			
	200				441				447				52	
	220				441				447				01/2025	
	240				442					447			01/2025	
	270					441			447				01/2025	
	300					442				448			02/2025	
	330					439							02/2025	
360											449			
400	439							446			450			
SW	82/54													

yellow marked rollings are almost full
red marked rollings are closed



HE120 441/447 ohne / without / sans AA
 HE220 439/444/450 ohne / without / sans M
 HE240 439/444/450 ohne / without / sans M
 HE260 440/444/451 ohne / without / sans M
 HE280 439/445/451 with M on request
 HE300 440/445/448 ohne / without / sans M - 441/451 with M on request
 HE320-HE400 ohne/without/sans M
 HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

27.09.2024