

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2024

	33	34	35	36	37	38	39	40	41	42	43	44	45	nächste KW next cw
HE	100						437				443			48
	120						438					444		
	140						437		441		443		445	
	160						437		440		443		445	
	180						437		440		442		445	
	200					436		438		442		444		47
	220					436		439		441		444		47
	240						436		439		441	444		
	260						436		440		442		445	
	280								439				445	49
	300						437		440		441		445	
	320								439				445	49
	340								439				445	49
360								439				445	49	
400						437		440		442		445		
IPE	120						437				443			
	140						437				443			
	160						437				443			
	180											444		
	200					435			440				445	
	220					435			440					
	240					435			440					
	270					436				441				
	300					436			441					
	330					436				441				
	360					436				441				
400								439				445		
450								439				444		
500								439				444		
550								438				444	49	
UPN	100						439					444		
	120						438				443			
	140						437				443			
	160						437				443			
	180							437			443			
	200					435			440					
	220					436				441				
	240					436				441				
	260					436				441				
	280						437			441				
	300						436				443			
	320									442				
350								439				444		
400								439				444		
UPE	120						437				443			
	140						437				443			
	160						437				443			
	180										443			
	200					435			441					
	220					435				441				
	240						436			442				
	270						435							
	300						437		441		442			
	330								439					
400								439				444	49	
SW	82/54						439							48

yellow marked rollings are almost full
red marked rollings are closed



HE120 343/441 ohne / without / sans AA
 HE220 439/444 ohne / without / sans M
 HE240 439/444 ohne / without / sans M
 HE260 440/445 ohne / without / sans M
 HE280 428/439/445 with M on request
 HE300 437/440/445 ohne / without / sans M - 433/441 with M on request
 HE320-HE400 ohne/without/sans M
 HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA