

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2022

		26	27	28	29/30	31	32	33	nächste KW   next cw
HE	100					228			35
	120		226			228		233	
	140		226	228			232		
	160		226	227			232		
	180		226	227			232		
	200		226	227		231			
	220	226		227		231		233	
	240	226		227		231		233	
	260	226		227			232	233	
	280	226					232		
	300	226		228			232		
	320	226					232		
	340	226					232		
	360	226					232		
	400		226	227			232		
	IPE	120			228				
140				227					35
160		225		228					36
180		227				228			
200			226				232		
220			226				232		
240			226					233	
270				227					34
300			226				232		
330			227						34
360			227					233	
400		227					232		
450		227				231			
500	227				231				
550	226				231				
UPN	100	226				228			
	120	226		228					36
	140			228					35
	160			228					35
	180	225				228			36
	200		226					233	
	220		227					233	
	240			227					34
	260		227					233	
	280		227					233	
	300			227					34
	320			227			232		
	350	226				231			
400	226				231				
UPE	120	226				228			
	140			228					35
	160			228					35
	180	225		228					36
	200		227					233	
	220		226					233	
	240			227					34
	270		227				232		
	300			227					34
	330			226					34
	360						231		
400	226				231				
SW	82/54								36

yellow marked rollings are almost full  
red marked rollings are closed



HE120 226/233 ohne / without / sans AA  
HE220 226/231 ohne / without / sans M  
HE240 226/231 ohne / without / sans M  
HE260 226/232 ohne / without / sans M  
HE280 226/232 with M on request  
HE300 226/232 ohne / without / sans M - 228 with M on request  
HE320-HE400 ohne/without/sans M  
HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

27.06.2022

Because of the situation with Covid-19 we cannot make any time commitments.