






STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2025

		5	6	7	8	9	10	11	12	nächste KW next cw
HE 	100			508					512	
	120	506			508	509			512	
	140		506			510		511		14
	160			507		510		512		14
	180	505	507			509		511		14
	200		507		509		511			13
	220	504			509		511			13
	240				508		511			13
	260	504			509		511			13
	280	505			509					13
	300		507			509	510			14
	320	504			509					13
	340	504			509					13
	360	505			509					13
400	504					509		511	13	
IPE 	120			507				511		
	140			507				511		
	160			508					512	
	180			508					512	
	200	505				510				14
	220					510				14
	240		506			510				15
	270		506				511			15
	300	505				510				14
	330		506				511			15
	360		506				511			15
	400				509					13
	450	504			509					13
	500				508				512	
550				508				512		
UPN 	100				509				512	
	120			508					512	
	140			508					512	
	160			508				511		
	180			508					512	
	200		505			510				14
	220		506				511			15
	240		506				511			15
	260		506				511			15
	280					511				15
	300			507				512		
	320					510				14
	350	505			509					18
	400				509					17
UPE 	120			508					512	
	140			507				512		
	160			508					512	
	180			507					512	
	200		506			509				15
	220		506				510			15
	240		506				511			15
	270	506				509				14
	300		506					512		
	330							511		
	360				508					18
400				508					13	
SW 	82/54									

yellow marked rollings are almost full
red marked rollings are closed



HE120 506/509 ohne / without / sans AA
HE220 509/513 ohne / without / sans M
HE240 508/513 ohne / without / sans M
HE260 509/513 ohne / without / sans M
HE280 505/509/513 with M on request
HE300 509/510 ohne / without / sans M - 507/514 with M on request
HE320-HE400 ohne/without/sans M
HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

23.01.2025