

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2019

		39	40	41	42	43	44	45	nächste KW next cw
HE	100						943		
	120				940		944		
	140			940		943			
	160			939			943		
	180			939			943		
	200		939		941				
	220		939			941			
	240		937			941			
	260		939		941			945	
	280			939					
	300			939		941			
	320		940						46
	340		938						46
	360			940					46
	400			940			942		
	IPE	120						944	
140		939						944	
160		940						944	
180		940						945	
200				939					
220				940					
240					940				
270					941				
300				941					
330						942			
360					940				
400			938						46
450			936					945	
500			937					945	
550		937						46	
UPN	100		940					945	
	120	940						944	
	140	939						944	
	160	939					944		
	180	940						944	
	200			940					
	220				941				
	240					942			
	260				941				
	280				941				
	300						943		
	320								49
	350		938						46
	400		937						46
UPE	120	940						944	
	140	939					944		
	160	939						944	
	180	940						944	
	200				941				
	220				940				
	240					942			
	270				941				
	300					942			
	330			941					
	360		938						52
	400		937						46
SW	82/54						943		

yellow marked rollings are almost full
red marked rollings are closed