

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2018

		39	40	41	42	43	44	45	nächste KW   next cw
HE	100							842	
	120					841		845	
	140		838			842			46
	160		838			843			46
	180		838			843			46
	200		837		839			844	
	220			839			843		
	240			839			842		
	260			839			843		
	280						842		
	300			839			843		
	320						842		
	340						843		
	360						843		
	400						843		
	IPE	120							844
140		835						843	
160		835							46
180		835							46
200			838						46
220				838					46
240				840					46
270					840				47
300				839					46
330						840			
360					840				48
400							843		
450							842		
500							842		
550						842			
UPN	100		836						46
	120	835						845	
	140	835						843	
	160							844	
	180	835							46
	200			839					47
	220					840			48
	240					841			48
	260				841				48
	280				841				48
	300					841			49
	320					839			48
	350						843		
	400					841			
UPE	120	836							46
	140	835						845	
	160	835						843	
	180	835						843	
	200				840				47
	220					840			48
	240					840			48
	270				840				48
	300					840			48
	330								47
	360								3/2019
400					843				
SW	82/54								

yellow marked rollings are almost full  
red marked rollings are closed